

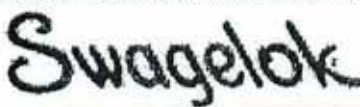
**UNIFORM STATUTORY DECLARATION FORM FOR THE REGISTRATION OF FITTING DESIGNS**

NEW BRUNSWICK  
NUNAVUT

NOVA SCOTIA  
YUKON

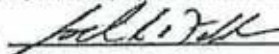
PRINCE EDWARD ISLAND  
NORTHWEST TERRITORIES

NEWFOUNDLAND AND LABRADOR

MANUFACTURERS NAME: <u>Swagelok Company</u>	
MANUFACTURERS ADDRESS: <u>29500 Solon Road, Solon, Ohio 44139 USA</u>	
PLANT LOCATIONS: <u>Headquarters: 29500 Solon Road, Solon, Ohio 44139 USA (See Attachment A)</u>	
<p align="center"><b>CATEGORY OF FITTINGS TO BE REGISTERED. CIRCLE ONE CATEGORY ONLY</b></p> <p>A Pipe fittings, including couplings, tees, elbows, Ys, plugs, unions, pipe caps, or reducers                  B Flanges: all flanges                  C Valves: all line valves                  D Expansion joints, flexible connections, and hose assemblies: all types                  E Strainers, filters, separators, and steam traps                  F Measuring devices, including pressure gauges, level gauges, sight glasses, levels, or pressure transmitters                  G Certified capacity-rated pressure relief devices acceptable as primary over pressure protection on boilers, pressure vessels, piping and fusible plugs                  H Pressure-retaining components that do not fall into one of the above categories                  N Nuclear components: Class 1 <input type="checkbox"/> Class 2 <input type="checkbox"/> Class 3 <input type="checkbox"/>. (Meeting AECB or ASME requirements)</p>	<p align="center"><b>TITLE OF THE STANDARD OF CONSTRUCTION</b></p> <p>ASME B31.1 for unlisted components, ASME B31.3 for unlisted components</p>
<p align="center"><b>SHOW MANUFACTURERS NAME, TRADEMARK, OR LOGO AS IT WILL APPEAR ON THE PRODUCT</b></p> <p align="center"></p>	<p align="center"><b>TYPE OF CONSTRUCTION</b></p> <p>FORGED <input type="checkbox"/> WELDED <input type="checkbox"/> WROUGHT <input checked="" type="checkbox"/>                  CAST <input type="checkbox"/> OTHER <input type="checkbox"/>                  DESCRIBE OTHER:</p>
<p align="center"><b>LIST OF SUPPORTING DOCUMENTATION AND IDENTIFICATION OF THE ACTUAL ITEMS TO BE REGISTERED:</b></p> <p>ISO 9001:2015 Certificate, Attachment A, Attachment B, Catalog Information and other Support Documents</p>	

**DECLARATION:**

I, Joel Feldman, Vice President, Engineering employed by Swagelok Company and being the person having full authority and responsibility for the quality of the end product do solemnly declare that the information contained in this form is true and to the best of my knowledge represents the product for which registration is sought. The dimensions, materials of construction, pressure temperature ratings, and identification markings are in accordance with the herein named standards. I further declare that the manufacture of these fittings is regulated by a Quality Control Program which extends to each plant where fabrication occurs in whole or in part and has been verified by ISI as being suitable for that purpose and I make this solemn declaration conscientiously believing it to be true, and knowing that it is of the same force and effect as if made under oath.

Signature of Declarer: 

Declared before me at \_\_\_\_\_

This \_\_\_\_\_ day of \_\_\_\_\_ AD \_\_\_\_\_

Commissioner of Oaths  
or Notary Public: (sign) \_\_\_\_\_

(Affix Official seal to the right)

USE THIS SPACE FOR THE  
OFFICIAL SEAL

<p align="center">This space for Regulatory Authority use</p> <p align="center">This registration must be revalidated after ten (10) years from the date of <b>ACCEPTED</b></p>	
<p>CRN: <u>OC22395.5</u></p> <p>FID#: <u>1214</u></p> <p><u>H &amp; HK series bellows valves</u></p> <p>Notes:                  1. All fittings shall be registered in the name of the Manufacturer.                  2. Each category shall be supported with two Statutory Declaration forms and one copy of supporting documentation.                  3. The declaration shall be made by the person having full authority and responsibility for the quality of the end product.                  4. Quality control programs shall be resubmitted for validation at a maximum interval of five (5) years.                  CRN expires May 6, 2030 - DG</p>	<p align="center"><b>PROVINCE OF PRINCE EDWARD ISLAND COMMUNITIES, LAND &amp; ENVIRONMENT</b></p> <p>C.R.N. <u>OC22395.59</u></p> <p>DATE: <u>May 15/20</u></p> <p align="center"><b>INSPECTION SERVICES SECTION BOILER/PRESSURE VESSEL BRANCH</b></p>



**Attachment B: Scope of Registration for Swagelok H and HK Series  
 Bellows Valves (Category C)**

This document represents the scope of the Swagelok H and HK Series Bellows Valves covered by this submission for CRN approval. These H and HK Series Bellows Valves have been evaluated in accordance with ASME B31.1 and B31.3 for unlisted components.

THIS IS PART OF CRN  
 0C22395.5  
 Technical Standards and Safety Authority  
 Boilers and Pressure Vessels Safety  
 Program

**Summary Table**

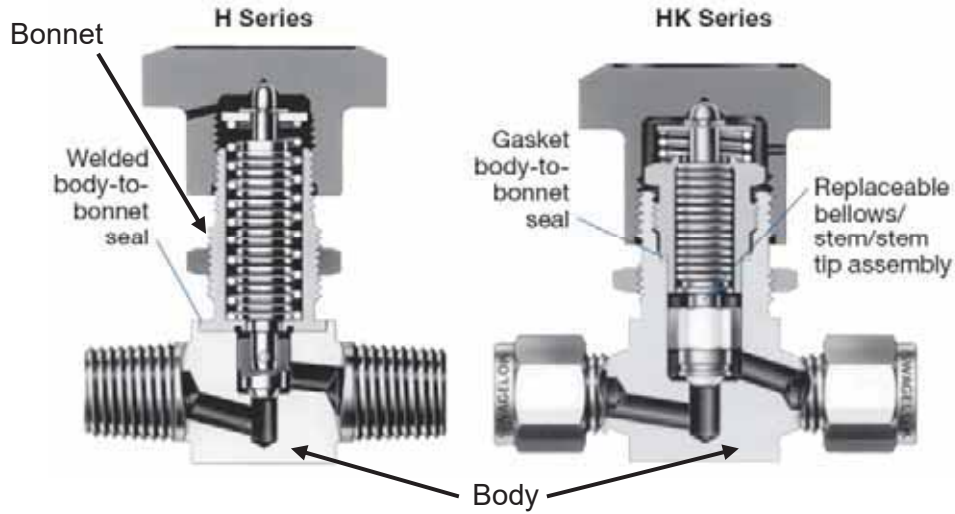
Product Series	Main Pressure Bearing Component	Main Pressure Bearing Material	Port Connections and Sizes	Maximum Rated Pressure		Design Code of Construction
				At ambient temperature	At maximum temperature	
2H (1/8")	Body, Bonnet	316 SS (ASTM A479)	Swagelok tube fitting 1/8" Female NPT 1/8" Male NPT 1/8" Female VCR fitting 1/8" Tube socket weld 1/8", 1/4" Tube butt weld 1/8", 1/4"	1000 psig @ -80 to 100° F	1000 psig @ 600°F	ASME B31.1 & ASME B31.3 (Unlisted Components)
4H (1/4")	Body, Bonnet		Swagelok tube fitting 1/4" Female NPT 1/4" Male NPT 1/4" Integral male VCR fitting 1/4" Female VCR fitting 1/4" VCO gland 1/4" Tube socket weld 1/4", 3/8" Tube butt weld 1/4", 3/8"			
6H-MM (6mm)	Body, Bonnet		Swagelok tube fitting 6mm			
2HK*, 2HG* (1/8")	Body, Stem Adapter	Body: Brass C36000 (ASTM B16)	Swagelok tube fitting 1/8" Female NPT 1/8" Male NPT 1/8"	1000 psig @ -20 to 100° F	500 psig @ 200°F  150 psi @ 400°F for HG	ASME B31.1 & ASME B31.3 (Unlisted Components)
4HK*, 4HG* (1/4")	Body, Stem Adapter	Stem Adapter: H04 Phosphor	Swagelok tube fitting 1/4" Female NPT 1/4" Male NPT 1/4"			
6HK-MM*, 6HG-MM* (6mm)	Body, Stem Adapter	Bronze C51000 (ASTM B139)	6mm Swagelok tube fitting			

\* Includes Valves with 1 Series Air Actuators

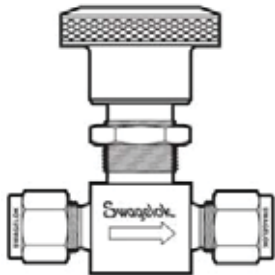
Note: HG series valves are the HK series valve but with a copper stem tip and a copper gasket for body-to-bonnet seal.

## Product Illustration

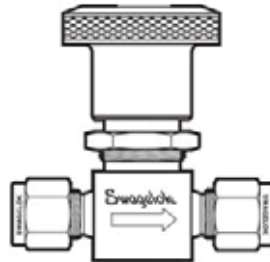
All H and HK Series Bellows Valves have the same features as shown below.



## Configurations



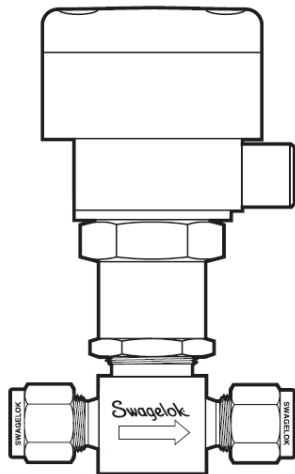
Hand Operated H Series



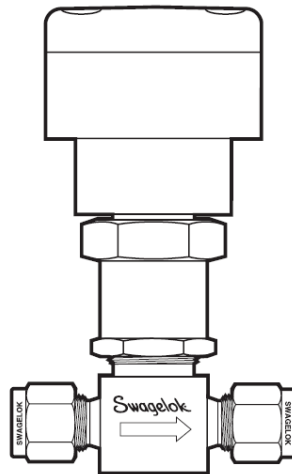
Hand Operated HK, HG Series

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## **1 Series Air Actuator (Offered on HK Series Bellows Valve Only)**



HK with Normally Closed Air Op



HK with Normally Open Air Op



### **Product Options:**

Additional options that do not affect pressure and/or temperature ratings may be made available within the scope of this approval. Examples of these would include the following:

- H Series Cobalt-Based Stem Tip.
- Swagelok Special Cleaning and Packaging (SC-11).
- 1 Series air actuator on HK Series Bellows Valve.

### **Quality System**

The Swagelok Company quality system complies with the requirements of ISO 9001:2015. Swagelok Company maintains BSI Certificate of Registration Number FM 01729, which applies to all locations listed on the Certificate.

### **References**

The product catalog does not represent the full scope of the registration but rather details some of the most common options.

- H and HK Series Bellows Valve Product Catalog MS-01-36, R13



## Attachment A. Swagelok Manufacturing Locations

This document lists the Swagelok locations where end item or component level manufacturing activities take place.

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Swagelok Company 29500 Solon Road Solon, Ohio 44139 USA	Swagelok Company (Falon 1) 348 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (Highland) 318 Bishop Road Highland Heights, Ohio 44143 USA	Swagelok Company (Falon 2) 358 Bishop Road Highland Heights, Ohio 44143 USA
Swagelok Company (OFC) 29495 F.A. Lennon Drive Solon, Ohio 44139 USA	Swagelok Company (HPF) 6050 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Atlantic) 26651 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Snow Metal) 6060 Cochran Road Solon, Ohio 44139 USA
Swagelok Company (Micro) 26653 Curtiss Wright Parkway Willoughby Hills, Ohio 44092 USA	Swagelok Company (Alfred) 29500 Ambina Drive Solon, Ohio 44139
Swagelok Hose Services Company (SHSC) 29900 Solon Industrial Parkway Solon, Ohio 44139	Swagelok Company (Strongsville) 15400 Foltz Road Strongsville, Ohio 44119
Swagelok (China) Fluid System Technologies Ltd. Changshu Export Process Zone Changshu Economic Development Zone Changshu, Jiangshu 215513 China	Swagelok Limited Ballafletcher Road Tromode IM4 4RA Isle of Man